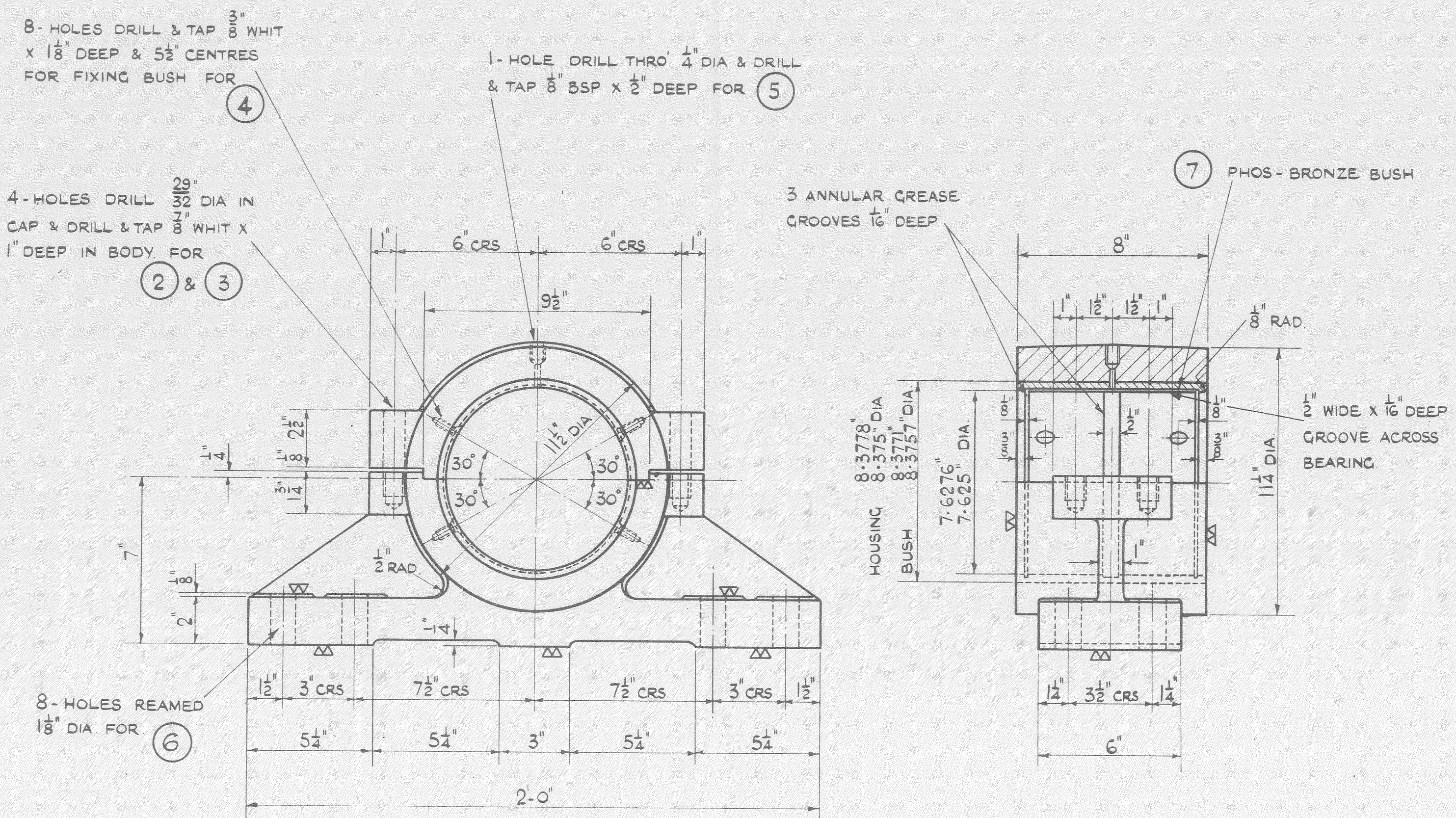
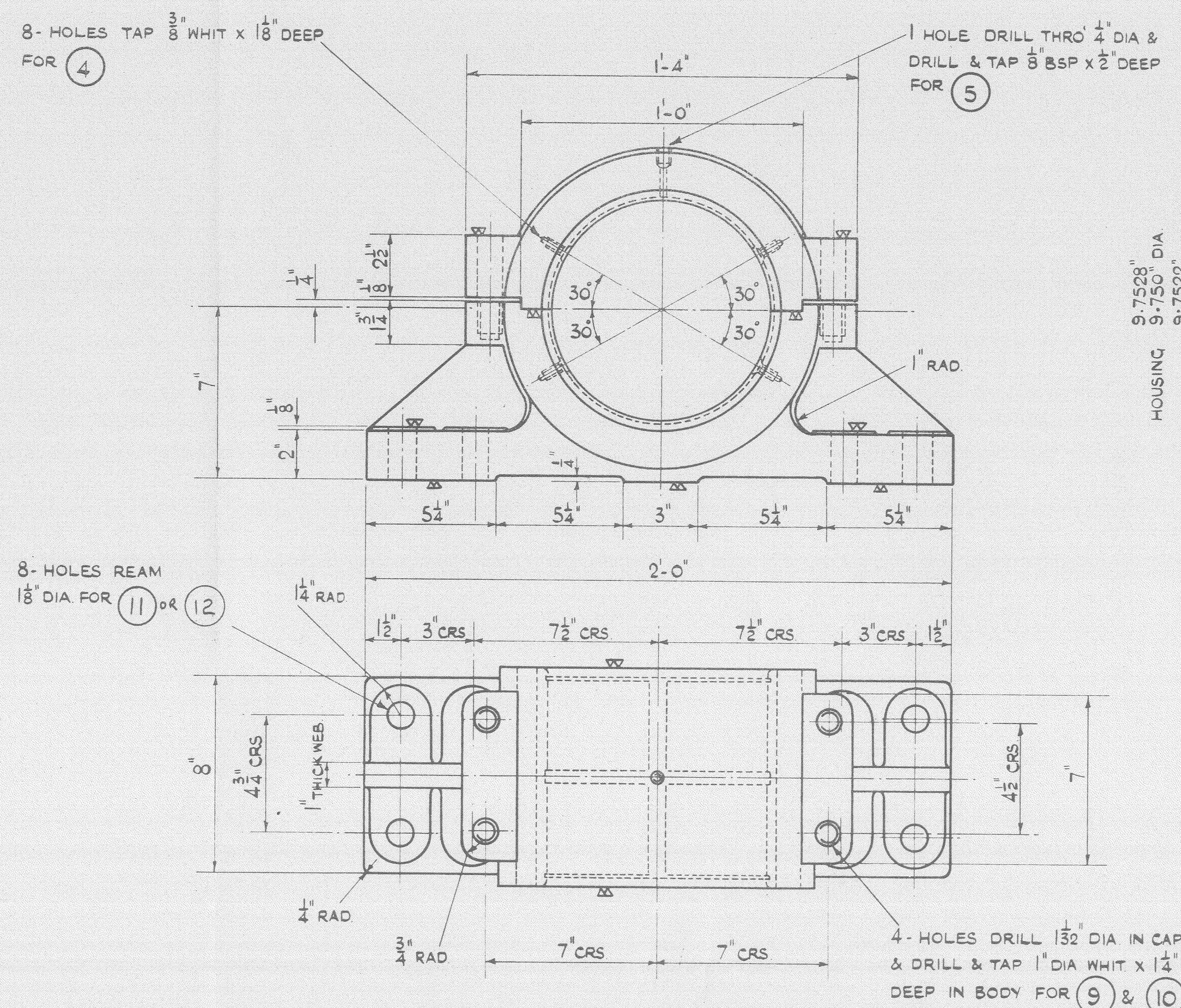




1 DRIVE SHAFT BEARING

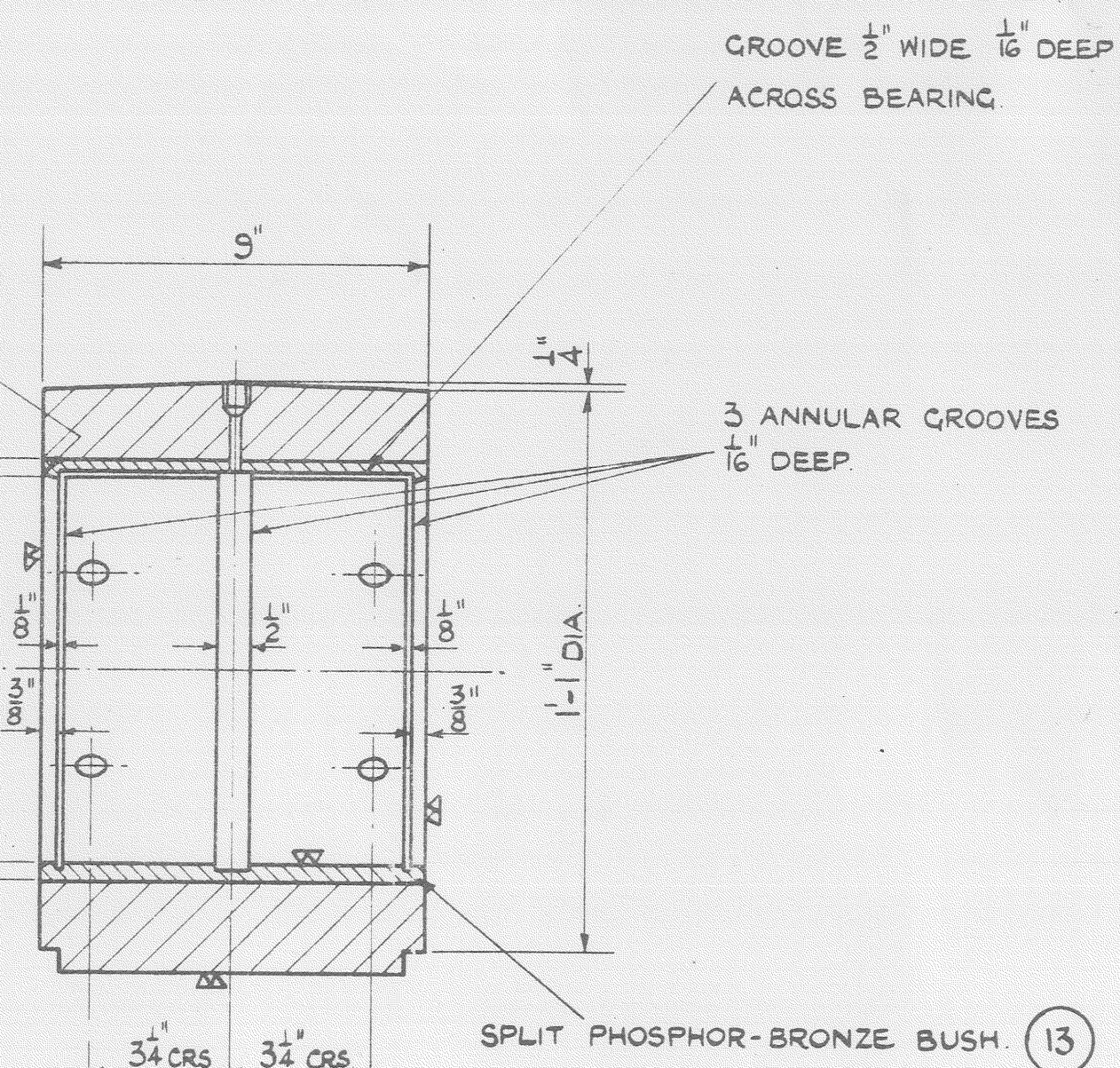
PATTERN Nos BODY 2038 TP 1
CAP 2038 TP 2

PART DRG No 3652TP-22



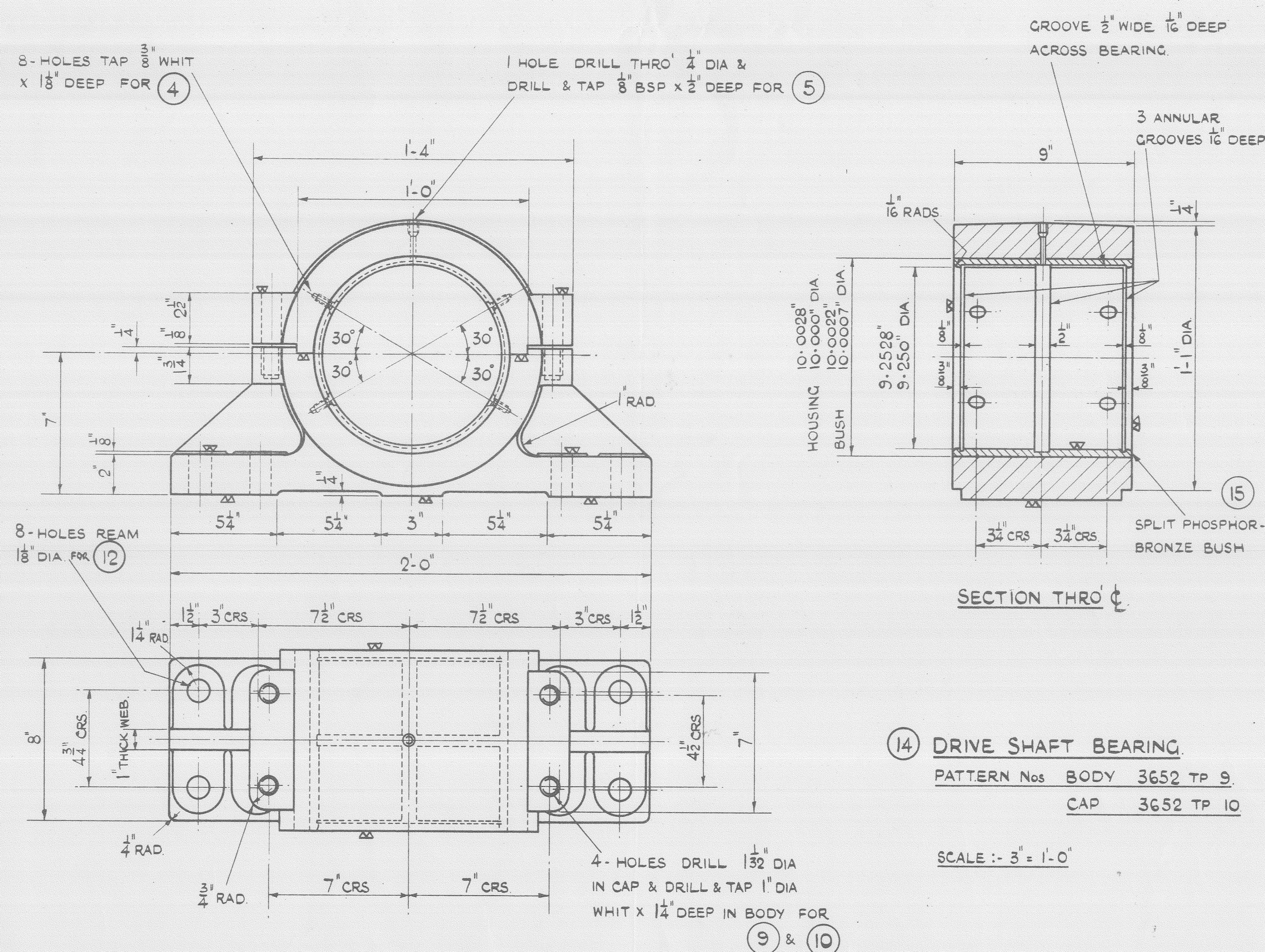
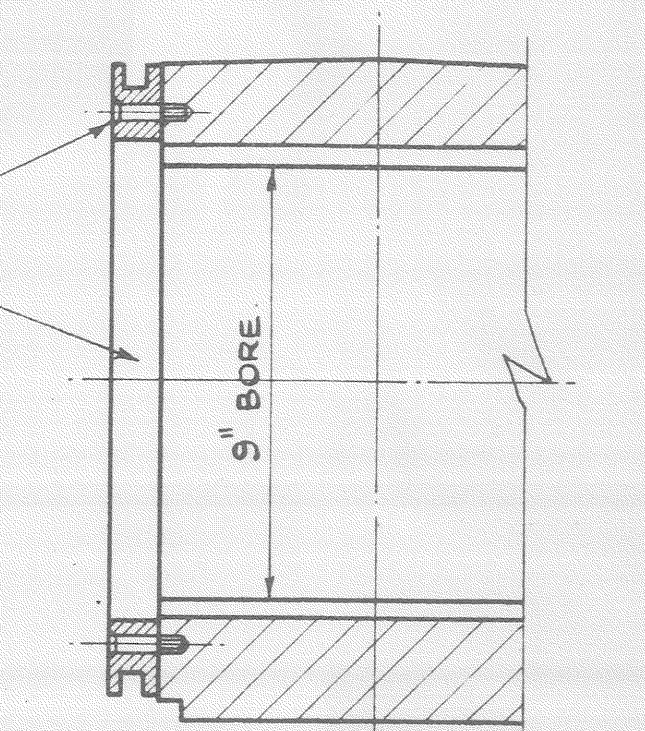
8 DRIVE SHAFT BEARING

PATTERN Nos BODY 3652 TP 9
CAP 3652 TP 10



SECTION THRO' & QUANTITY = 2

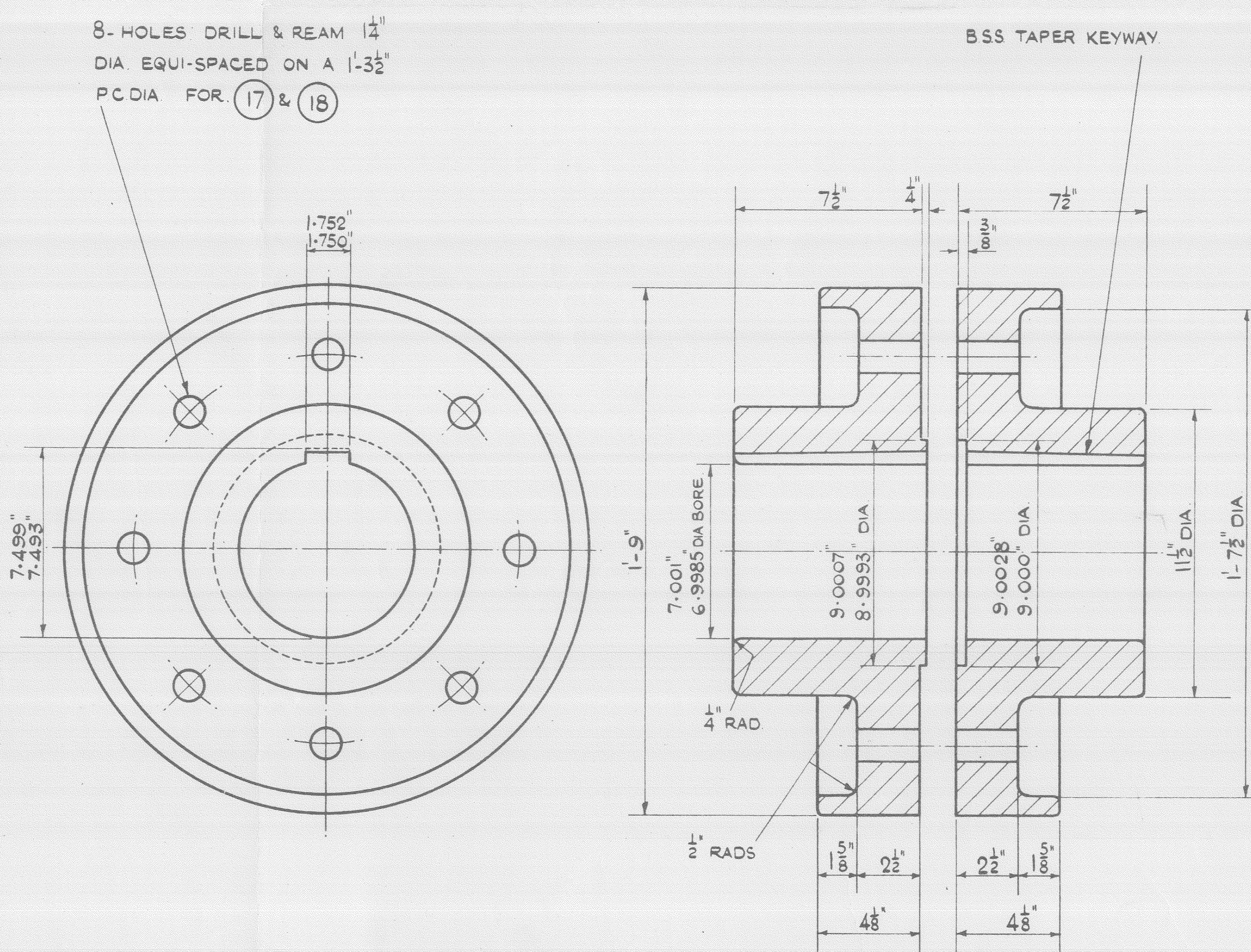
8 HOLES TAP $\frac{5}{16}$ " WHIT X $\frac{1}{2}$ " DEEP EQUISPACED ON A 11" P.C. DIA. MARK OFF ON ASSEMBLY FROM THE DUST SEAL DRG No 3652TP 35 ITEM 6.



14 DRIVE SHAFT BEARING

PATTERN Nos BODY 3652 TP 9
CAP 3652 TP 10

PART DRG No 3652TP-22



16 RIGID COUPLING

PATTERN No 2038 TP 6

SCALE: 3" = 1'-0"

PART DRG No 3652 TP-22

PART DRG No 3652TP-22									
ITEM No	DESCRIPTION	No PER TIPPLER	MATERIAL PER TIPPLER	WEIGHT PER ITEM LBS	DESCRIPTION	No PER TIPPLER	MATERIAL PER TIPPLER	WEIGHT PER ITEM LBS	DESCRIPTION
1	DRIVE SHAFT BEARING	3	CST STEEL BS 592 GRADE 1957	227	2	STUD	12	STEEL	1
2	STUD	12	STEEL	1	3	STANDARD 7/8" WHIT NUT & LOCK NUT	12	STEEL	0.5
3	STANDARD 7/8" WHIT NUT & LOCK NUT	12	STEEL	0.5	4	BRASS C/SK SCREWS	48	BRASS	
4	BRASS C/SK SCREWS	48	BRASS		5	1/8" GREASE NIPPLE TYPE 11B	6	BRASS	
5	1/8" GREASE NIPPLE TYPE 11B	6	BRASS		6	BOLT WITH NUT TAPER & SPRING WASHER	24	STEEL	4
6	BOLT WITH NUT TAPER & SPRING WASHER	24	STEEL	4	7	BUSH	3	PHOS BR BS 1400 LPB	22
7	BUSH	3	PHOS BR	22	8	DRIVE SHAFT BEARING	2	CST STEEL BS 592 GRADE 1957	317
8	DRIVE SHAFT BEARING	2	CST STEEL	317	9	STUD	12	STEEL	1.2
9	STUD	12	STEEL	1.2	10	STANDARD 1" WHIT NUT & LOCK NUT	12	STEEL	0.6
10	STANDARD 1" WHIT NUT & LOCK NUT	12	STEEL	0.6	11	BOLT WITH NUT TAPER & SPRING WASHER	16	STEEL	5
11	BOLT WITH NUT TAPER & SPRING WASHER	16	STEEL	5	12	BOLT WITH NUT & SPRING WASHER	8	STEEL	3.7
12	BOLT WITH NUT & SPRING WASHER	8	STEEL	3.7	13	BUSH	2	PHOS BR BS 1400 LPB	25
13	BUSH	2	PHOS BR	25	14	DRIVE SHAFT BEARING	1	CST STEEL BS 592 GRADE 1957	306
14	DRIVE SHAFT BEARING	1	CST STEEL	306	15	BUSH	1	PHOS BR BS 1400 LPB	26
15	BUSH	1	PHOS BR	26	16	RIGID COUPLING	3	CST STEEL BS 592 GRADE 1957	651
16	RIGID COUPLING	3	CST STEEL	651	17	BOLT	24	STEEL	4.1
17	BOLT	24	STEEL	4.1	18	1/4" WHIT LESTER LOCKNUTS	24	STEEL	
18	1/4" WHIT LESTER LOCKNUTS	24	STEEL						

NOT TO BE
CLEANED
WITH BENZINE

FINISH FOR MACHINED OR GROUND SURFACES AFWERKING VAN MASJINAALBEWERKTE OF GESLYPTE VLAKKE				AVENDIEN'S WYSIGINGS	
ROUGH - RU	MEDIUM - Middelmatig	FINE - Suiver		CONTRACTOR - KONTRAKTEUR - ROBINS CONVEYORS (SA) (PTY) LTD	
S.A.R. - S.A.S.				SA REFERENCE CONTRACT FOR ORE HANDLING PLANT - PORT ELIZABETH - 2 WAGON CHARGERS & 2 PIPERS	
ORDER BESTELLING No B.3/29800				MANUFACTURER - ATRACHAN & HENSHAW LTD VERVAARDIGER - BRISTOL ENGLAND	
CONTRACT FOR ORE HANDLING PLANT - PORT ELIZABETH - 2 WAGON CHARGERS & 2 PIPERS				MANUFACTURER'S DRG VERVAARDIGER'S TEKEN	No 3652 TP 22
DETAILS OF TIPPLER DRIVE SHAFT BEARINGS & COUPLINGS.					
SCALE: 3" = 1'-0"				CE No C	34
DATE: 24.9.63				15954	